



# HAAS VF3 Vertical Machining Centre with 4th Axis Attachment. Haas Control Year 2005

Stock No 28624

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X Axis	1016 mm
Y Axis	508 mm
Z Axis	635 mm
Spindle Nose to Table (~ max)	737 mm
Spindle Nose to Table (~ min)	102 mm
Length	1219 mm
Width	457 mm
T-Slot Width	16 mm
T-Slot Center Distance	80.0 mm
Number of Std T-Slots	5
Max Weight on Table (evenly distributed)	1588 kg
Max Rating	22.4 kW
Max Speed	8100 rpm
Max Torque	122 Nm @ 2000 rpm
Drive System	Inline Direct-Drive
Max Torque w/opt Gearbox	339 Nm @ 450 rpm
Taper	BT 40
Bearing Lubrication	Air/Oil Injection
Cooling	Liquid Cooled
Max Cutting	16.5 m/min
Max Thrust X	11343 N
Max Thrust Y	11343 N
Max Thrust Z	18683 N
Tool Changer Type	Carousel
Capacity	20
Max Tool Diameter (full)	89 mm
Spindle Hours	3295

Descriptions and dimensions are given in good faith however these are not guaranteed and prospective purchasers are advised to check any vital information themselves. GM Machinery Ltd will not be held responsible for any mis-description.

In accordance with Health & Safety at Work Act 1974 this machine must be fitted with guards and it is condition of sale that the purchaser accepts full responsibility to ensure that suitable guards are fitted in order to comply in full with this act.